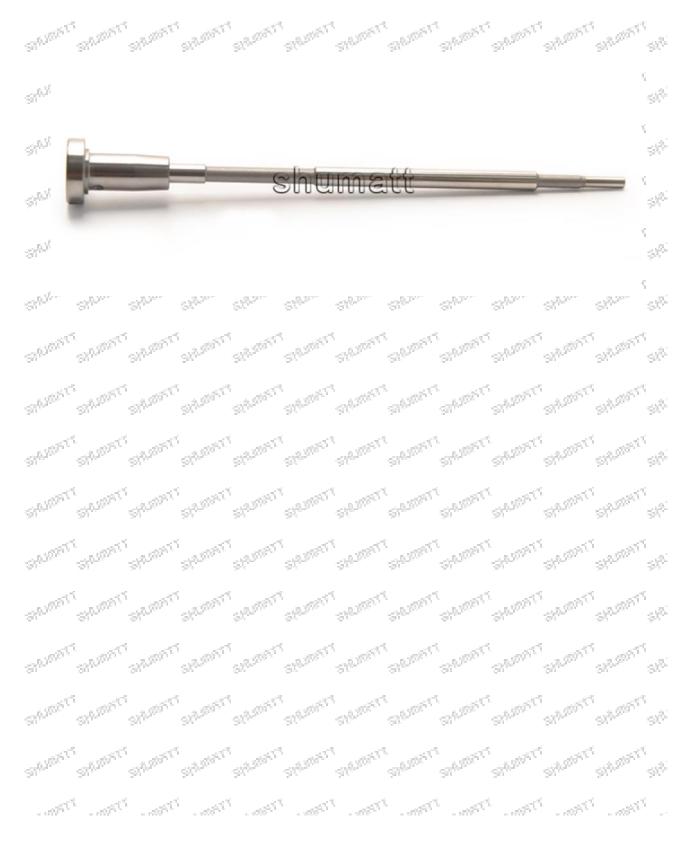
F00VC01051 Injector Valve Assembly Technical File

SKU: G1S8F00VC01051/ G1S8F00VC01051/ F10000B2BC01051/ G1L10F00VC01051/ L10000B2BC01051/ G1F2F00VC01051/F20000B2BC01051



F00VC01051 Injector Valve Assembly Technical File

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1. F00VC01051 Injector Valve Assembly's Introduction

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1.1.F00VC01051 Injector Valve Assembly's Basic Information

| Title | China made brand new fuel injector valve assembly F00VC01051 |
|--------|--|
| SKU1 | G1S8F00VC01051 |
| SKU2 | G1S8F00VC01051/ F10000B2BC01051 |
| SKU3 | G1L10F00VC01051/L10000B2BC01051 |
| SKU4 S | G1F2F00VC01051/F20000B2BC01051(High quality) |

1.2.F00VC01051 Injector Valve Assembly's Application Information for Injectors

SPREAME 519.³⁰³ SHUND State $\mathcal{A}^{\mathcal{G}}$ $\phi^{(b)}$ SHUDDET $\wp^{(0)}$ Stand $\mathfrak{S}^{\mathbb{N}}$ 9⁸⁶ şê^k SALER - $\varphi_{i}^{(i)}$ $\phi_{i}^{(0)}$ $\wp^{(0)}$ States S.R. IT $\otimes^{\mathbb{N}}$ SALANT . and the 19



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(1) F00VC01051 Injector Valve Assembly's Car Model Matching Information

| Injector Part Number | Car Model | OE Number | OE Number | OE Number | OE Number | OE Number | OE Number |
|----------------------|---------------|---------------|--------------------|-----------------------|--------------------|--------------------|---------------------|
| | DODGE | R5135154AB | | | | | |
| 0 445 110 181 | FREIGHTLINER | R5135154AB | | | | | |
| | MERCEDES-BENZ | 612 070 04 87 | A 612 070 04 87 | R5135154AB | 612 070 03 87 | A 612 070 03 87 | |
| 0 445 110 182 | MERCEDES-BENZ | 612 070 04 87 | A 612 070 04 87 | 612 070 03 87 | A 612 070 03 87 | | |
| 0 445 110 189 | MERCEDES-BENZ | 611 070 16 87 | A 611 070 16 87 | A 611 070 16 87 06 | 611 070 14 87 | A 611 070 14 87 | 611 070 16 87 06 |
| 0 445 110 190 | MERCEDES-BENZ | 611 070 16 87 | A 611 070 16 87 | 611 070 14 87 | A 611 070 14 87 | | |
| 0 445 110 199 | MERCEDES-BENZ | 611 070 17 87 | A 611 070 17 87 | A 611 070 13 87 | 611 070 13 87 | | |
| 0 445 110 200 | MERCEDES-BENZ | 611 070 17 87 | A 611 070 17 87 | 611 070 13 87 | A 611 070 13 87 | | |
| 0 445 110 201 | MERCEDES-BENZ | 613 070 08 87 | A 613 070 08 87 | A 613 070 05 87 | 613 070 05 87 | | |
| 0 445 110 202 | MERCEDES-BENZ | 613 070 08 87 | A 613 070 08 87 | 613 070 05 87 | A 613 070 05 87 | | |
| 0 445 110 205 | MERCEDES-BENZ | 613 070 09 87 | A 613 070 09 87 | | | | |
| 0 445 110 206 | MERCEDES-BENZ | 613 070 09 87 | A 613 070 09 87 | | | | |
| 0 445 110 207 | MERCEDES-BENZ | 628 070 05 87 | A 628 070 05 87 | | | | |
| 0 445 110 208 | MERCEDES-BENZ | 628 070 05 87 | A 628 070 05 87 | | | | |
| 0 445 110 224 | MERCEDES-BENZ | 612 070 07 87 | A 612 070 07 87 | | | | |
| 0 445 110 225 | MERCEDES-BENZ | 612 070 07 87 | A 612 070 07 | | | | |

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| Injector Series | Injector Part Number | System Pressure | Re-manufactured Part Number | System Pressure | Universal Number | System Pressure | Universal Number | System Pressure | Universal Number |
|--------------------|----------------------|--------------------|--------------------------------|--------------------|---------------------|--------------------|---------------------|--------------------|---------------------|
| CRI1-13 | 0 445 110 181 | 1350 | 0 986 435 053 | 1350 | 0 445 110 182 | | | | |
| CRI1-13 | 0 445 110 182 | | 0 986 435 053 | 1350 | 0 445 110 181 | 1350 | | | |
| CRI1-13 | 0 445 110 189 | 1350 | 0 986 435 055 | 1350 | | | | | |
| CRI1-13 | 0 445 110 190 | 1350 | 0 986 435 055 | 1350 | 0 445 110 189 | 1350 | | | |
| CRI1-13 | 0 445 110 199 | 1350 | 0 986 435 061 | 1350 | 0 445 110 200 | | | | |
| CRI1-13 | 0 445 110 200 | | 0 986 435 061 | 1350 | 0 445 110 199 | 1350 | | | |
| CRI1-13 | 0 445 110 201 | 1350 | 0 986 435 063 | 1350 | 0 445 110 202 | | | | |
| | | | 0 986 435 063 | 1350 | | | | | |
| CRI1-13 | 0 445 110 202 | | 0 986 435 063 | 1350 | 0 445 110 201 | 1350 | | | |
| CRI1-13 | 0 445 110 205 | 1350 | 0 986 435 067 | 1350 | 0 445 110 206 | | | | |
| CRI1-13 | 0 445 110 206 | | 0 986 435 067 | 1350 | 0 445 110 205 | 1350 | | | |
| CRI1-13 | 0 445 110 207 | | 0 986 435 069 | 1350 | 0 445 110 208 | | | | |
| CRI1-13 | 0 445 110 208 | | 0 986 435 069 | 1350 | 0 445 110 207 | | | | |
| CRI1-13 | 0 445 110 224 | | | | 0 445 110 225 | | | | |
| CRI1-13 | 0 445 110 225 | | | | 0 445 110 224 | | | | |

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(3) F00VC01051 Injector Assembly Part Number Common Writing

F00VC01051, F00VC01051, F00VC01051, F00VC01051, F00VC01051, F00VC01051, F00VC01 051, FOOVC01 051, F 00V C01051, F OOV C01051, F 00VC01051, F 00VC01051, F00V C01051, FOOV C01051

1.3.F00VC01051 Injector Valve Assembly's Specifications and Dimensions Parameters Valve Assembly Size: 13 cm*2 cm *2 cm

Valve Assembly Box Size: 14 cm *3 cm *3 cm

Valve Assembly Packing Size: 31 cm *12 cm

Valve Assembly Net Weight: 0.03kg

Valve Assembly Gross Weight: 0.03kg

 $d^{(1)}$ Valve Assembly Quality: China Made Brand New Injector Valve Assembly Valve Assembly MOQ: 4PCS

1.4.F00VC01051 Injector Valve Assembly's Quality Control

(1) Valve Assembly Testing

All-parts of the injector valve assembly are subjected to precision testing, high temperature testing, low temperature testing, withstand pressure testing, leakage testing, durability testing, and various working conditions testing.

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(2) Injector Valve Assembly Inspection

100 at le 100 175 The factory inspection of the injector valve assembly is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same injector valve assembly for a total of no less than three times for factory inspection, and the fuel injector installation testing environment are progressed in dust-free workshop. stër

(3) Injector Valve Assembly Installation

When matching the valve cap and valve steam, Shumatt strictly complies with the standard of valve cap and valve stem clearance technical indicators to ensure that each valve assembly meets the factory standards and use standards.

1.5.F00VC01051 Injector Valve Assembly's Customized Service

STATE - 37^{4,505} (1) Valve Assembly's Customized Service: Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, injector internal packaging, injector external packaging and labels customized, etc.



Valve Cap Color Customized 1000 Valve Cap Color Customized 1000 pieces (Purple and red color are Valve Cap Groove Customized pieces (White color is optional) optional)

| Valve Cap Lettering、Valve Cap logo Engraving、Valve Cap QR Code Engraving | Valve Assembly Box(Square is optional) | Valve Assembly Box (Cylindrical is optional) |
|--|---|---|
| | | |

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(2) Valve Assembly's Customized Service Requirements:

Customized valve assembly box are no less than 100 pieces.

Customized valve assembly groove no less than 100 pieces.

The purchased of customized valve assembly are no less than 1000 pieces.

The purchased of customized valve cap engraving contents are no less than 1000 pieces.

The purchased of customized valve colors are no less than between 1000 -10000 pieces.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark authorization and the sample of logo image file.

A Once the customized injector valve assembly is sold, it can not be returned or exchanged if there is no quality problems.

1.6.F00VC01051 Injector Valve Assembly's Packing List

| (1) Valve | Assembly's spare parts list | and a start a start and | and a start of the start of |
|---------------------------------------|--|--|--|
| Serial Serial Number | ar ar ar 1 | 2 | 3 ST ST ST |
| ाmage | and the shame | STREET STREET | ⁶¹ at ¹ at |
| aturner att | de la companya de la comp | all ^{al} av av all ^a | |
| Name | Injector Valve Assembly | Valve Assembly Anti-rust Paper | Valve Assembly Box (Square is optional) |
| Description | Valve Assembly Part Number F00VC01051 | Prevent the valve assembly from rusting | Protect the valve assembly from being damaged by colliding |
| Serial Serial Number | si s | 5 STATE STATE | |
| STAUDATT STA Image STAUDATT STA | | | ALL SHIDNLE SHIDNLE SHIDNLE SH ALL SHIDNLE SHIDNLE SHIDNLE SH |
| Name | Valve Assembly Box (Cylindrical is optional) | VCI Anti-rust Bag | |
| Description | Protect the valve assembly from being damaged by colliding | Prevent the valve assembly from rusting | |

Minors are prohibited from using the injector valve assembly, valve assembly anti-rust paper, valve assembly box, and VCI anti-rust bag to avoid personal injury.

The valve assembly box is recyclable and can be reused.

VCI anti-rust bag is non-degradable material, please dispose of it properly after use.

1.7.F00VC01051 Injector Valve Assembly's Warranty Instructions

(1) . Valve Assembly Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the injector valve assembly inspection equipment when the valve assembly is abnormal during use as evidence to feed back to the

salesman.

Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting States -29.⁵⁰¹ the engine, 4. Engine noise, 5. oil leakage etc.

(2) . Valve Assembly Warranty Coverage

Within 15 days after customer receives the F00VC01051 injector valve assembly, if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it; 15 N

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If the F00VC01051 injector valve assembly has performance problems during the warranty period (3 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free; de Ca

If the injector house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

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(3) . Injector Valve Assembly Out of Warranty Coverage The warranty period has avoired

The warranty period has expired.

Injector valve assembly failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.

Injector valve assembly damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire). 33⁰⁹⁴ 35⁹⁹⁴

Injector valve assembly failure or injector damage caused by non-injector design, technology, manufacturing, quality and other issues.

Injector valve assembly failure due to system pressure exceeding system approved pressure.

Injector valve assembly failure caused by system voltage exceeding approved voltage.

Injector valve assembly failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.

Injector valve assembly failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).

Injector valve assembly failure caused by not following the installation angle specified in the injector maintenance manual.

Injector valve assembly failure caused by not following the cleaning requirements specified in the injector maintenance manual.

Injector valve assembly failure caused by failure to replace consumable parts as specified in the SPRINGER injector maintenance manual. 39.00 - Aller

1.8.F00VC01051 Injector Valve Assembly's Manufacturer

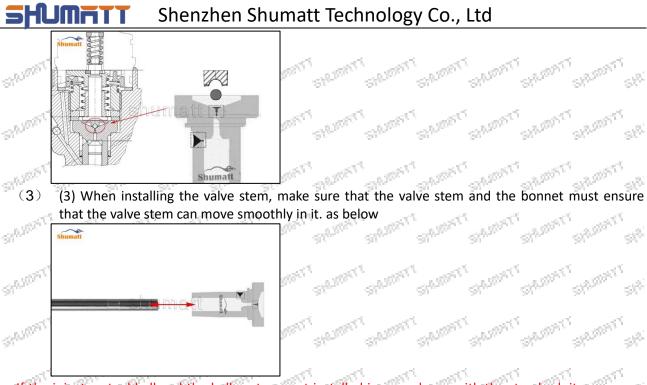
Injector Valve Assembly's Manufacturer: Shenzhen Shumatt Technology Co.,Ltd

2.F00VC01051 Injector Valve Assembly Technical Support

2.1. F00VC01051 Injector Valve Assembly's Installation Precautions

- SALOF to make the stains, dust, rust-proof oil oxides, paraffin base, naphthenic base, intermediate base, salt, lead naphthenate, zinc naphthenate, sodium patralements Clean the injector valve assembly in an ultrasonic cleaner for 3-5 minutes before installation, so as
 - sulfonate, calcium petroleum sulfonate, tallow diamine trioleate, rosin amine on the surface of 100 120 the valve assembly fall off. 12 10 150 10 B
- (2) Use compressed air to clean the cleaning fluid attached to the surface of the valve assembly after cleaning, and clean it up to the standard of use, as below

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If the injector steel ball and the ball seat are not installed in accordance with the standard, it may cause serious damage to the injector valve assembly

2.2.F00VC01051 Injector Valve Assembly Replacement Conditions

(1) Valve Cap

Under the microscope, magnify 20 times to check that the oil inlet hole of the valve cap and the oil return hole of the bonnet are not worn, grooved, scratched, damaged, rusted or dented.



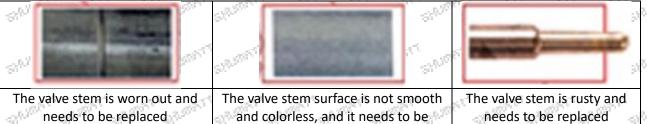
The wear of the top oil return hole causes the oil return to be too large and the leaking injector cannot inject oil
The side inlet hole is blocked causing the injector to establish the pressure chamber and the injector to

▲ The side inlet hole is blocked causing the injector to establish the pressure chamber and the injector to function normally

Wear of the cap cavity can cause the injector to work properly when the injector is badly delayed.

SHUMMTT (2) Valve Rod

Microscope amplification 20 times, check the valve rod for wear, not smooth surface color, rust



replaced

The excessive clearance between the stem wear and the housing and between the cap causes an A 58,00 injector delay

A The valve stem lag will cause the injector to start the solenoid to start, and the oil needle can not return quickly after the nozzle is opened

Check the injector components before replacing the injector valve assembly according following the injector service manual to avoid further damage to the injector valve assembly. 1995 C 1997 and the -18 C

2.3.F00VC01051 Valve assembly Technical Support Obtaining Methods

(1) Valve Assembly Technical File, visit <u>http://shumatt.com</u> to get the technical file (2) Injector Technical Videos

Facebook: Visit https://www.facebook.com/hison.li constantly follow can get more information. YouTube: https://www.youtube.com/channel/UCByvYBx7ViV mAfxh Hu-aw to get the technical videos, constantly follow can get more information.

Shumatt: Visit <u>http://shumatt.com</u> to get the technical videos.

(3) Valve Assembly Information Query Software

TruckBook Parts EPC APP, Android/Apple App Store download and install, visit http://shumatt.com to get the download and installation tutorial

(4) Search The valve assembly test data through TruckBook Parts EPC APP.

3.F00VC01051 Valve Assembly's Purchase and Delivery.

3.1.F00VC01051 Valve Assembly Purchase Payment Terms

Payment Terms: T/T, PayPal, Alipay, WeChat

Please contact our salesmen for specific payment information.

3.2.F00VC01051 Valve assembly's Main Sales Market.

Valve assembly main sales markets: Asia, Europe, North America, South America, Africa etc.

3.3.F00VC01051 Valve assembly's Declaration Requirements

 $\leq 1^{1/2}$ Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

3.4.F00VC01051 Valve Assembly's Shipping Ways

Destination in China areas: SF Express, Debon Express, the corresponding logistics company can be 332.505 -37.552 provided according to customer requirements in special cases.

Destinations out of China's areas: DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

3.5.F00VC01051 Valve Assembly's Lead Time

Lead time: Send out within 3 – 7 working days after receiving payment (Except for special products and special cases).

3.6.F00VC01051 Valve Assembly's Logistics Time for Destination Out of China's Areas

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SHUMATT **DHL Logistics Time:**

| Country or Region of Departure | Hong Kong, China | Other Countries or Regions of Asia | Australia and New Zealand | Europe | America | Other Countries |
|-----------------------------------|---------------------|---------------------------------------|------------------------------|--------|-----------|--------------------|
| China's Mainland | 7 Days | 7 Days | 8 Days | 8 Days | 8-12 Days | 7-10 Days |

| Country of Destination | Estimated Arrival Time | Country of Destination | Estimated Arrival Time | Country of Destination | Estimated Arrival Time |
|---------------------------|---------------------------|------------------------|---------------------------|------------------------|---------------------------|
| Japan | 3 Days | UK | 5-7 Days | Egypt | 5-7 Days |
| Turkey | 5-7 Days | Singapore | 3 Days | Switzerland | 5-7 Days |
| Bahrain | 5-7 Days | Latvia | 7-10 Days | New Zealand | 7-10 Days |
| Sri Lanka | 5-7 Days | Thailand | 3 Days | Austria | 5-7 Days |
| Romania | 5-7 Days | Vietnam | 3-5 Days | Estonia | 5-7 Days |
| Malaysia | 3-5 Days | Israel | 5-7 Days | Mexico | 7-10 Days |
| France | 5-7 Days | America | 5-7 Days | United Arab Emirates | 5-7 Days |
| Italy | 5-7 Days | Netherlands | 5-7 Days | Bengal | 7-10 Days |
| Lebanon | 5-7 Days | Philippine | 3-5 Days | Greece | 7-10 Days |
| South Korea | 3 Days | Spain | 5-7 Days | Myanmar | 5-7 Days |
| Canada | 5-7 Days | Germany | 5-7 Days | Saudi Arabia | 7-10 Days |
| Portuga | 5-7 Days | Australia | 5-7 Days | South Africa | 7-10 Days |
| Denmark | 5-7 Days | Belgium | 5-7 Days | Ukraine | 7-10 Days |
| Stoff India Stoff | 7-10 Days | Qatar | 7-10 Days | Stand Stand | 5-7 Days |
| Indonesia | 3-5 Days | Morocco | 7-10 Days | Pakistan | 7-10 Days |
| Kuwait | 7-10 Days | the state states | alter alter | All all all all | an start |

The logistics time is for reference only, subjects are according to the actual arrival.

3.7.F00VC01051 Valve Assembly's Packing

Domestic express packaging: Usually wrapped in waterproof scotch tape, such as picture No.2. International express packaging: Wrapped with waterproof yellow tape After wrapping the black S. A. STR. protective film, such as picture No. 3.

Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 4, Also, the products can be packaged according to customers' requirements. -31598 A.SP

A The packing tray is made of plastic and can be recycled.

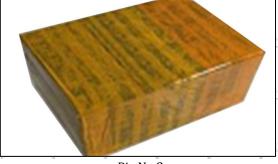
STA. Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are nondegradable materials, please dispose of them properly.

Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.

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Pic No.2 Domestic express packaging: Wrapped by Transparent tape

Pic No.3 International express packaging: Wrapped with yellow tape after wrapping black protective film



Pic No.4

Pallet Shipping: Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

4.F00VC01051 Valve Assembly's Storage Standard

(1) Choose a suitable storage place

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The warehouse and cargo yard where the fuel injector is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acid, alkali, salt and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

(2) Strict requirements of warehousing

and a 15 T 200 1995 S Strict inspections should be carried out when the fuel injectors are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do anti-rust treatment in time. Packaged injectors must be protected from damage.

(3) Keep the warehouse dry and preventing moisture

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The relative humidity is usually below 70% for the fuel injectors placed in the room, and the corrosion 2.000 of the fuel injectors is significantly reduced.

Injectors must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content. The The States The States The States

(4) Stack Properly

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After the injector is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse

If the fuel injector package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.

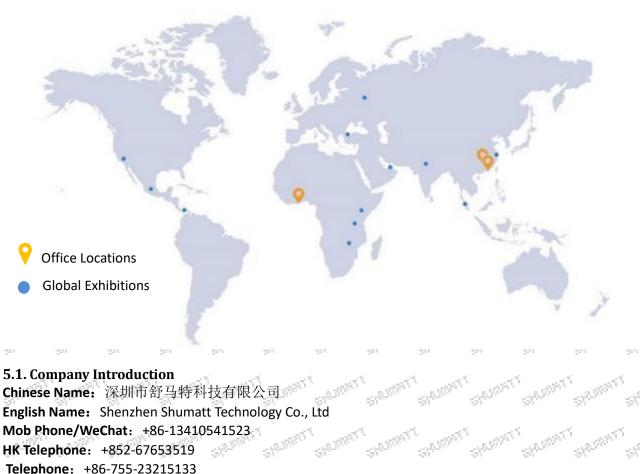
It is forbidden to leave the injector exposed in the air for a long time.

It is forbidden to store acid, alkali, salt and other substances together with the injector.

The unpacked fuel injector must be rust-proof during secondary storage.

5. Company Information

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Website: www.shumatt.net

Shenzhen Office: 11-12, Floor 14, Building 13, Qinchengda Building, Exit A, Honglang North Subway Station, Bao'an District, Shenzhen, China's Mainland

Shenzhen Office: Room 428-430, Building B, Huafeng Zhigu Technology Industrial Park, Exit B, Fuyong Metro Station, Bao'an District, Shenzhen, China's Mainland

Hong Kong Office: Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

After-sales Service Address: Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: <u>1.7. F00VC01051 Injector Valve Assembly's Warranty Instructions</u>)

5.2. Sales-men's Contact Information

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| - Style | Visit http://shumatt.com to obtain the latest information of sales-men | | | | | | | |
| | PS: Shumatt's sales-men's emails are all end with @shumatt.com | | | | | | | |

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